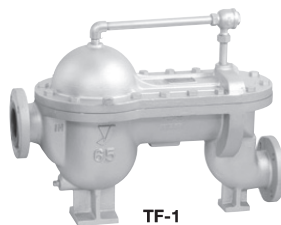
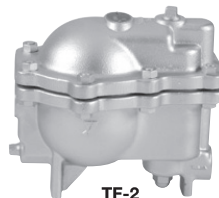


TF-1,2

Bucket	Float	Disc	Bellows
Bimetal	Wafer	By-pass	Stainless steel
Connector	Side to side	Down to Up	Up to Down



TF-1



TF-2

■Features

1. The stainless steel valve disc and valve seat offer excellent durability (TF-2).
2. Built-in air vent prevents air-binding problem, offering higher durability.
3. Reliable performance and large discharge capacity ensured by lever float system.

■Specifications

Model	TF-1	TF-2
Application	Steam condensate	
Working pressure	0.01-0.3 MPa	0.01-0.7 MPa
Max. temperature	150°C	170°C
Body	Ductile cast iron	
Material	Valve, valve seat	Bronze
	Float	Stainless steel
	Disc	Stainless steel
Connection	JIS 10K RF flanged	JIS Rc screwed

■Dimensions (mm) and Weights (kg)

• TF-1

Nominal size	L	H	H ₁	H ₂	Weight
65A	680	530	260	100	84
80A	680	530	260	100	84

H₁ and H are reference values.

• TF-2

Nominal size	d	L	H	H ₁	H ₂	Weight
15A	Rc 1/2	257	252	122	42	13.3
20A	Rc 3/4	257	252	122	42	13.3
25A	Rc 1	290	266	122	42	15.5
32A	Rc 1-1/4	290	266	122	42	15.5
40A	Rc 1-1/2	335	310	159	45	19.2
50A	Rc 2	335	310	159	45	19.2

H₁ H₂ and H are reference values.

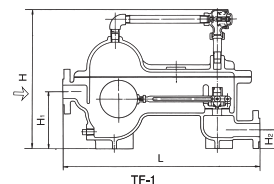
■Maximum Continuous Discharge Capacity

(L/h)

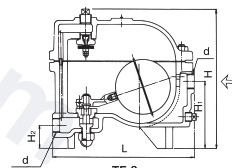
• TF-1

Nominal size	Working differential pressure MPa					
	0.05	0.10	0.15	0.20	0.25	0.30
65A	6,500	8,700	10,000	11,000	13,000	13,000
80A	6,500	8,700	10,000	11,000	13,000	13,000

The discharge capacities shown in the table and chart are the maximum values. In designing a system, select a steam trap with a sufficient safety factor (three times to five times the regular level).

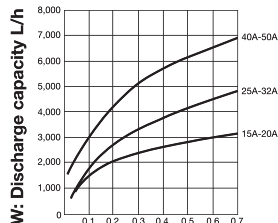


TF-1



TF-2

• TF-2



ΔP: Working differential pressure MPa

In general, select a steam trap with a safety factor twice or threefold the regular level.